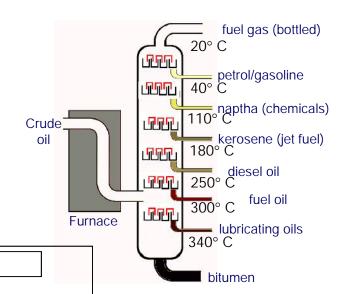
## 3.2 Alkanes

# Refining crude oil

## **Fractional Distillation: Industrially**

Petroleum is a mixture consisting mainly of alkane hydrocarbons

**Petroleum fraction**: mixture of hydrocarbons with a similar chain length and boiling point range



Oil is pre-heated

Key points to learn

- then passed into column.
- The fractions condense at different heights
- The temperature of <u>column</u> decreases upwards
- The separation depends on boiling point.
- Boiling point depends on size of molecules.
- The larger the molecule the larger the van der waals forces
- Similar molecules (size, bp, mass) condense together
- Small molecules condense at the top at lower temperatures
- and big molecules condense at the bottom at higher temperatures.

This is a physical process involving the splitting of weak van der waals forces between molecules

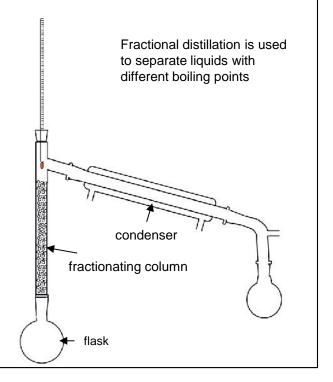
#### Vacuum distillation unit

- Heavy residues from the fractionating column are distilled again under a vacuum.
- Lowering the pressure over a liquid will lower its boiling point.

Vacuum distillation allows heavier fractions to be further separated without high temperatures which could break them down.

# **Fractional Distillation: In the laboratory**

- Heat the flask, with a Bunsen burner or electric mantle
- This causes vapours of all the components in the mixture to be produced.
- · Vapours pass up the fractionating column.
- The vapour of the substance with the lower boiling point reaches the top of the fractionating column first.
- The thermometer should be at or below the boiling point of the most volatile substance.
- The vapours with higher boiling points condense back into the flask.
- Only the most volatile vapour passes into the condenser.
- The condenser cools the vapours and condenses to a liquid and is collected.



# Cracking

Cracking: conversion of large hydrocarbons to smaller hydrocarbon molecules by breakage of C-C bonds

High Mr alkanes → smaller Mr alkanes+ alkenes + (hydrogen)

## **Economic reasons for cracking**

- The petroleum fractions with shorter C chains (e.g. petrol and naphtha) are in more demand than larger fractions.
- To make use of excess larger hydrocarbons and to supply demand for shorter ones, longer hydrocarbons are cracked.
- The products of cracking are **more valuable** than the starting materials (e.g. ethene used to make poly(ethene), branched alkanes for motor fuels, etc.)

This is a chemical process involving the splitting of strong covalent bonds so requires high temperatures.

There are two main types of cracking: **thermal** and **catalytic.** They need different conditions and are used to produce different products

## **Thermal Cracking**

#### **Conditions:**

High Pressure (7000 kPa)

High Temperature (400°C to 900°C)

**produces mostly alkenes** e.g. ethene used for making polymers and ethanol

**sometimes produces hydrogen** used in the Haber Process and in margarine manufacture

#### **Example Equations**

$$\begin{array}{c} C_8H_{18} \rightarrow C_6H_{14} + C_2H_4 \\ C_{12}H_{26} \rightarrow C_{10}H_{22} + C_2H_4 \end{array}$$

Bonds can be broken anywhere in the molecule by C-C bond fission and C-H bond fission.

# **Catalytic Cracking**

## Conditions:

Slight pressure High Temperature (450°C) Zeolite Catalyst

Produces branched and cyclic alkanes and Aromatic hydrocarbons

Used for making motor fuels

Branched and cyclic hydrocarbons burn more cleanly and are used to give fuels a higher octane number

Cheaper than thermal cracking because it saves energy as lower temperatures and pressures are used

## COMBUSTION

Fuel: releases heat energy when burnt

#### **Complete Combustion**

In excess oxygen alkanes will burn with complete combustion

The products of *complete* combustion are CO<sub>2</sub> and H<sub>2</sub>O.

$$C_8H_{18}(g) + 12.5 O_2(g) \rightarrow 8CO_2(g) + 9 H_2O(l)$$

#### **Incomplete Combustion**

If there is a **limited amount of oxygen** then <u>incomplete</u> combustion occurs, producing CO (which is very toxic) and/or C (producing a sooty flame)

$$CH_4(g) + \frac{3}{2}O_2(g) \rightarrow CO(g) + 2H_2O(l)$$
  
 $CH_4(g) + O_2(g) \rightarrow C(s) + 2H_2O(l)$ 

**Alkanes** readily burn in the presence of oxygen. This combustion of alkanes is highly exothermic, explaining their use as **fuels**.

Incomplete combustion produces less energy per mole than complete combustion

Carbon (soot) can cause global dimming- reflection of the sun's light

#### **Pollution from Combustion**

Sulphur containing impurities are found in petroleum fractions which produce SO<sub>2</sub> when they are burned.

$$S+O_2 \rightarrow SO_2$$
  $CH_3SH+3O_2 \rightarrow SO_2 + CO_2 + 2H_2O_3$ 

SO<sub>2</sub> will dissolve in atmospheric water and can produce **acid rain**.

Coal is high in sulphur content, and large amounts of sulphur oxides are emitted from power stations.

 ${
m SO}_2$  can be removed from the waste gases from furnaces (e.g. coal fired power stations) by flue gas desulphurisation. The gases pass through a scrubber containing **basic** calcium oxide which reacts with the **acidic** sulphur dioxide in a **neutralisation** reaction

$$SO_2 + CaO \rightarrow CaSO_3$$

The calcium sulphite which is formed can be used to make calcium sulphate for plasterboard.

## Nitrogen Oxides NO<sub>x</sub>

Nitrogen oxides form from the reaction between  $N_2$  and  $O_2$  inside the car engine. The **high temperature** and **spark** in the engine provides sufficient energy to break strong  $N_2$  bond

$$N_2 + O_2 \rightarrow 2NO$$
  $N_2 + 2O_2 \rightarrow 2NO_2$ 

Pollutant	Environmental consequence
Nitrogen oxides (formed when N <sub>2</sub> in the air reacts at the <b>high temperatures and spark</b> in the engine)	NO is toxic and can form acidic gas NO <sub>2</sub> NO <sub>2</sub> is toxic and acidic and forms acid rain
Carbon monoxide	toxic
Carbon dioxide	Contributes towards global warming
Unburnt hydrocarbons (not all fuel burns in the engine)	Contributes towards formation of smog
soot	Global dimming and respiratory problems

### **Catalytic converters**

These remove CO,  $NO_x$  and unburned hydrocarbons (e.g. octane,  $C_8H_{18}$ ) from the exhaust gases, turning them into 'harmless'  $CO_2$ ,  $N_2$  and  $H_2O$ .

$$2 \text{ CO} + 2 \text{ NO} \rightarrow 2 \text{ CO}_2 + \text{ N}_2$$
  
 $\text{C}_8 \text{H}_{18} + 25 \text{ NO} \rightarrow 8 \text{ CO}_2 + 12 \frac{1}{2} \text{ N}_2 + 9 \text{ H}_2 \text{O}$ 

Converters have a ceramic honeycomb coated with a thin layer of catalyst metals **Platinum, Palladium, Rhodium** – to give a large surface area.

## **Global warming**

- •Carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>) and water vapour (H<sub>2</sub>O) are all greenhouse gases. (They trap the Earth's radiated infra red energy in the atmosphere).
- •Water is the main greenhouse gas (but is natural), followed by carbon dioxide and methane.

Carbon dioxide levels have risen significantly in recent years due to increasing burning of fossil fuels.

Carbon dioxide is a particularly effective greenhouse gas and its increase is thought to be largely responsible for global warming.

The Earth is thought to be getting warmer, and many scientists believe it is due to increasing amounts of greenhouse gases in the atmosphere.

# Synthesis of chloroalkanes Reaction of alkanes with bromine / chlorine in UV light

In the presence of **UV light** alkanes react with chlorine to form a mixture of products with the halogens substituting hydrogen atoms.

Overall Reaction  $CH_4 + Cl_2 \rightarrow CH_3CI + HCI$ methane chloromethane

This is the overall reaction, but a more complex mixture of products is actually formed In general, alkanes do not react with many reagents. This is because the C-C bond and the C-H bond are relatively strong

To understand this reaction fully we must look in detail at how it proceeds step by step. This is called its **mechanism** 

The MECHANISM for this reaction is called a FREE RADICAL SUBSTITUTION

It proceeds via a series of steps: STEP ONE: **Initiation** 

STEP TWO: Propagation
STEP THREE: Termination

## **STEP ONE Initiation**

Essential condition: UV light

The UV light supplies the energy to break the CI-CI bond. It is broken in preference to the others as it is the weakest.

The bond has broken in a process called homolytic fission.

each atom gets one electron from the covalent bond

When a bond breaks by homolytic fission it forms Free Radicals.

Free Radicals do not have a charge and are represented by a

#### **DEFINITION**

A **Free Radical** is a reactive species which possess an **unpaired electron** 

## **STEP TWO Propagation**

$$CH_4 + CI \rightarrow HCI + CH_3$$
 $CH_3 + CI_2 \rightarrow CH_3CI + CI$ 

The chlorine free radicals are very reactive and remove an H from the methane leaving a methyl free radical

The methyl free radical reacts with a  ${\rm Cl_2}$  molecule to produce the main product and another  ${\rm Cl}$  free radical

All propagation steps have a **free radical** in the **reactants** and in the **products**.

As the CI free radical is regenerated, it can react with several more alkane molecules in a **CHAIN REACTION** 

## **STEP THREE Termination**

$$CH_3 + CI \rightarrow CH_3CI$$
  
 $CH_3 + CH_3 \rightarrow CH_3CH_3 \leftarrow$ 

Collision of two free radicals *does not generate* further free radicals: the chain is **TERMINATED**.

-Minor step leading to impurities of ethane in product.

Write this step using structural formulae and don't use molecular formulae

## Applying the mechanism to other alkanes

Example: Write mechanism of Br<sub>2</sub> and Propane

The same mechanism is used: Learn the patterns in the mechanism

### **STEP ONE Initiation**

Essential condition: UV light

$$Br_2 \rightarrow 2Br$$

Br<sub>2</sub> splits in the same way as Cl<sub>2</sub>

## **STEP TWO Propagation**

Remove one H from the alkane to produce a radical

$$CH_3CH_2CH_2$$
 +  $Br_2$   $\rightarrow$   $CH_3CH_2CH_2Br$  +  $Br$   $\leftarrow$  To the radical produced in the previous step add a  $Br$ 

## **STEP THREE Termination**

## **Further substitution**

Excess Cl<sub>2</sub> present will promote further substitution and could produce CH<sub>2</sub>Cl<sub>2</sub>, CHCl<sub>3</sub> and CCl<sub>4</sub>

These reactions could occur

$$CH_3CI + CI_2 \rightarrow CH_2CI_2 + HCI$$
  
 $CH_2CI_2 + CI_2 \rightarrow CHCI_3 + HCI$   
 $CHCI_3 + CI_2 \rightarrow CCI_4 + HCI$ 

Example propagation steps that would lead to further substitution

You should be able to write overall reaction equations for various reactions

Example 1. Write the overall reaction equation for the formation of CCI<sub>4</sub> from CH<sub>4</sub> + CI<sub>2</sub>

$$CH_4 + 4 CI_2 \rightarrow CCI_4 + 4 HCI$$

Example 2. Write the overall reaction equation for the formation of CFCl<sub>3</sub> from CH<sub>3</sub>F + Cl<sub>2</sub>

Note HCl is always the side product – never H<sub>2</sub>